

5150
Performance Verification Manual
Version 2025.2.2

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1. Introduction

Cirris 5150 Base Units ship with a certificate of calibration that's valid for one year. The calibration can be verified using the instructions in this manual in conjunction with an 5150 Performance Check Kit and a calibrated multimeter. The kit includes standards that have been calibrated using instruments with accuracies traceable to the National Institute of Standards and Technology (NIST). The certificate of calibration included with a performance check kit is valid for two years.

1.1 Scope

As described in detail in this manual, there are two tests that comprise the 5150 Performance Verification - the 5150 Verification Test and the 5150 Zero Ohm Test.

The measurement hardware for a 5150 test system is located in the Base. The 5150 Verification Test is used to ensure that the unit's measurements are within specified tolerances thereby validating that the hardware is functioning properly. Only the performance of the Base Unit is verified in this way.

All the test point connectors on the Base and on any connected Expansion, are subsequently checked during the Zero Ohm Test to verify that the test system is measuring very low resistance through every connector pin. A typical cause of Zero Ohm failures is connector damage or wear.

No adjustments are made to the tester during the verification process. If the tester fails the verification, it indicates that a hardware problem exists, which requires service. Contact information for help and technical support can be found in the Help / Support section of this manual ([page 21](#)).

Finally, it may be helpful to note that 5150 test systems perform an extensive self-test during every startup. The self-test verifies that all the relays in the test point matrix are functioning properly and performs checks of the measurement circuitry. However, the self-test cannot verify measurements in the same way the 5150 Performance Verification Test does nor detect connector damage or wear that can be found during the Zero Ohm Test.

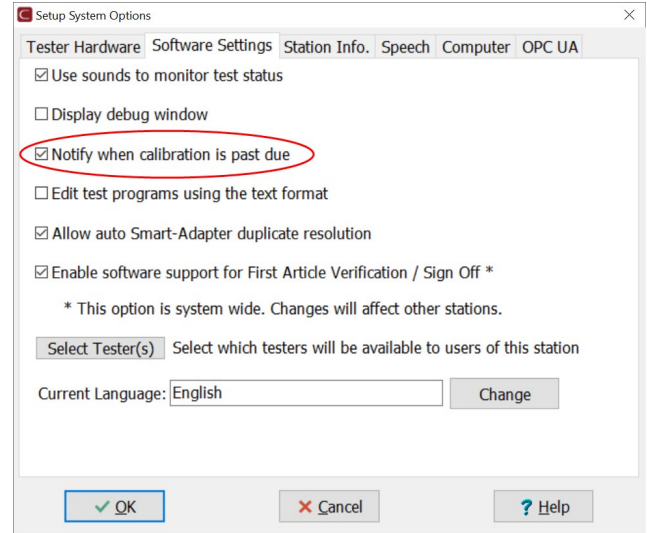
1.2 Verification Interval

Cirris recommends running the performance verification annually at a minimum. However, some organizations may decide to perform the verification more frequently. The performance verification process can also be used when troubleshooting testing or product issues to verify that the tester is measuring accurately.

1.3 Calibration Due Date

5150 Bases store the calibration date internally. The calibration date is the date of the last performance verification test that resulted in a pass condition or the date of the most recent calibration performed at the Cirris factory, whichever occurred last. This date is automatically updated upon the completion of a 5150 Performance Verification test that ends in a pass condition.

Optionally, the Easy-Wire software can notify users at login if the last successful verification occurred longer ago than one year from the current date. To enable this option, from the Easy-Wire **Main Menu > Utilities > Setup System Options** > under the **Software Settings** tab, select **Notify when calibration is past due**. Click **OK** when finished.



1.4 Calibration Records

Documenting the result of the Performance Verification is good practice and may be required by your quality system. As described in this manual, the user will be prompted to save the results for the 5150 Verification Test in a text file format. This file documents the date and time of the test and includes all the pertinent results. An example of the file can be found in the Appendix ([page 24](#)).

The results of the 5150 Zero Ohm Test are displayed at the end of the test. The results can also be printed or exported following the instructions in this manual.

Additionally, a suggested format for an 5150 Performance Verification Certificate is included in the Appendix ([page 23](#)).

1.5 Quality System

Some suggestions for good practice can also be found in the Appendix ([page 22](#)).

1.6 Symbols

Symbols used in this manual:



Alerts users to a risk of personal injury or damage to the equipment.



Indicates an important note.

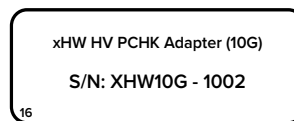
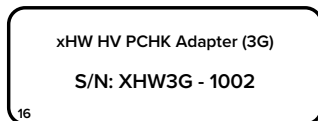
2. Required Items

The items required to perform the 5150 performance verification include:

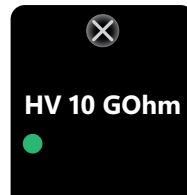
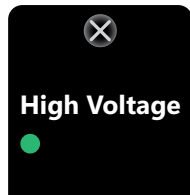
- The default 5150 interface may be the Easy Test Interface (ETI) or the Easy-Wire software. If ETI is being used, it communicates with Easy-Wire running in the background using the Cirris Tester Access (CTA) API. In either case, the Easy-Wire software is controlling the tester. The calibration verification must be performed using the Easy-Wire version 2025.1.0.8100 or later. The version can be found on the Easy-Wire Main Menu.
- A calibrated multimeter capable of measuring DC voltage within the range of .1 to 2.0 volts with an accuracy of $\pm 1\%$, such as a Fluke 80 Series meter or equivalent. The input impedance of the meter must be 10 Megohms $\pm 10\%$. Bench multimeters, such as Keysight units, typically do not meet this impedance requirement.
- A 5150 Performance Check Kit, which includes three calibrated adapters - the 5150 Low Voltage (LV) Adapter, the 5150 High Voltage (HV) Adapter, and the 5150 Zero Ohm Adapter. **Ensure the calibration validity of the standards by verifying that the “due” dates on the calibration stickers extend beyond the current date.**



There are two versions of the 5150 Performance Verification Kit. Most users will require the standard kit, part number PCHK-XHW-3G, which includes a High Voltage Adapter that supports verification of systems capable of measuring high voltage Insulation Resistance (IR) up to 3 GOhms. Systems with the capability to measure high voltage IR to 10 GOhm are equipped with the optional 10 GOhm High Voltage Module and require the 10 GOhm High Voltage Verification Adapter included in kit part number PCHK-XHW-10G. The High Voltage adapters can be differentiated by their label - (3G) vs. (10G).

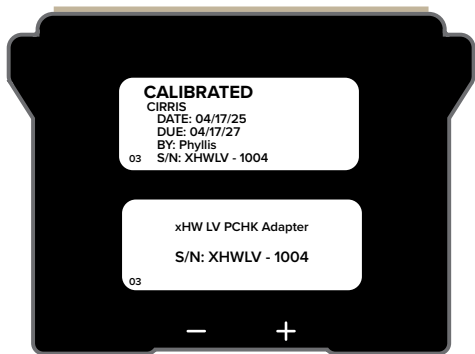
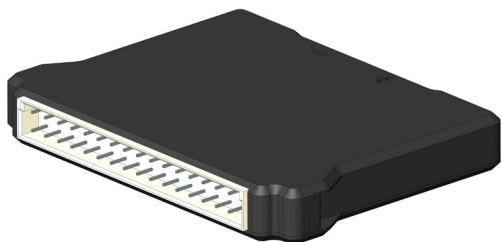


The version of High Voltage Module installed in the test system can be differentiated by the labeling at the top of the module panel. Note that the example shown below may differ from the actual production labeling.

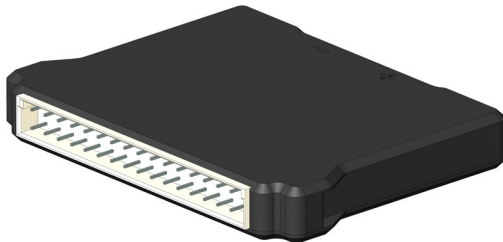


Required Items

5150 LV Adapter

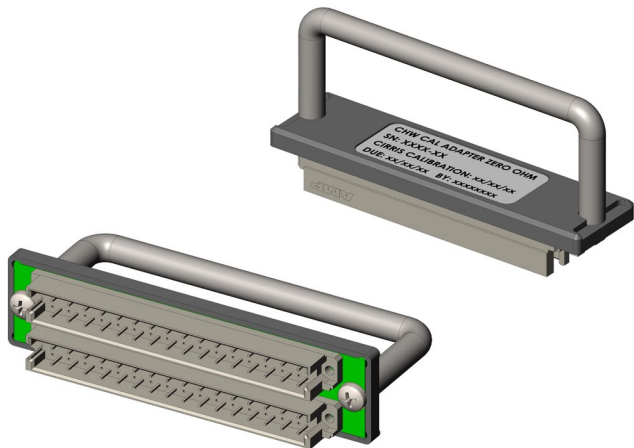


5150 HV Adapter

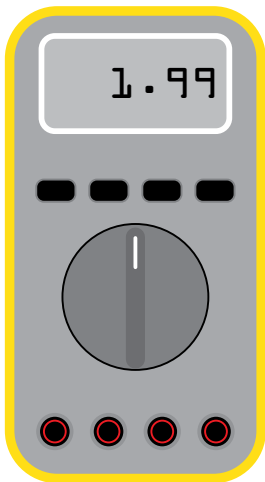


3 GOhm (3G) or 10 GOhm (10G) version
depending on tester high voltage IR
capability (see [page 6](#))

5150 Zero Ohm Adapter



Calibrated Meter



3. Preparation

The measurement hardware for a 5150 test system is located in the Base. Therefore, during the verification process it is only necessary to attach the 5150 LV Adapter and the 5150 HV Adapter to the Base as instructed in this manual to verify the measurement accuracy of the tester. However, every test point connector on the Base and on any connected Expansion will be checked using the Zero Ohm adapter to verify that very low resistance is measured through each connector.

3.1 Test System Setup

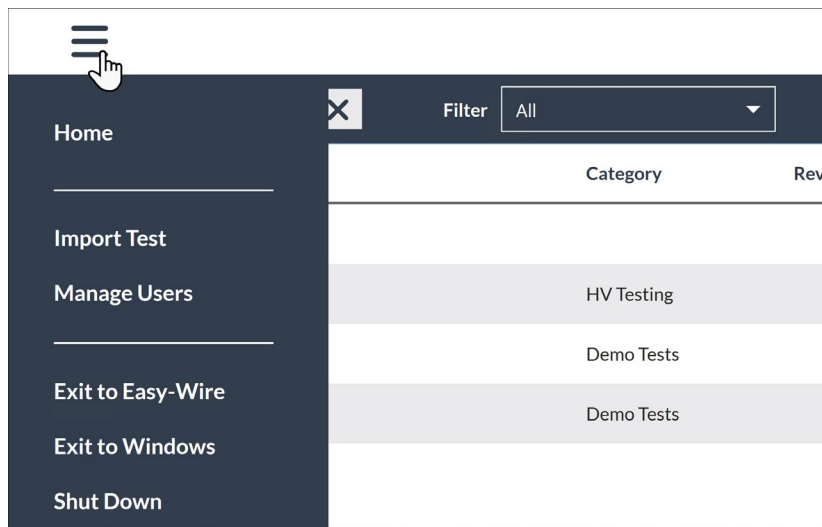
See the *5150 Getting Started Guide* or *5150 User Manual* for guidance on setting up the 5150 test system. Either document can be downloaded from the [5150 Product Document & Software page](#) on the Cirris web site.



Note: Before adding or removing 5150 Scanner Modules or when connecting an Expansion, shut down the tester and disconnect the Base and, if so equipped, the Expansion, from power. After completing the changes, reconnect the power cable(s) and restart the tester.

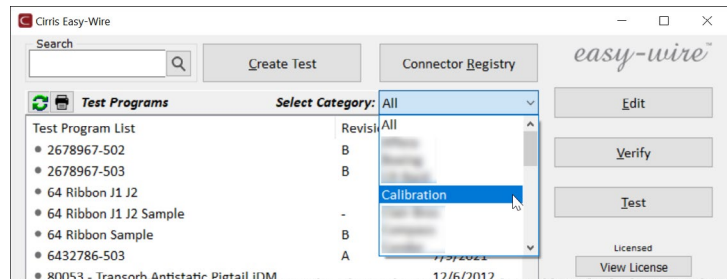
Setup:

1. If an Expansion will be included in the Performance Verification, connect it to the Base as described in the *5150 Getting Started Guide* or *5150 User Manual*.
2. Remove any test cables that are connected to the Base and Expansion.
3. Ensure that the Base and any connected Expansion are connected to power cable(s) as required.
4. Power on the tester.
5. If using the Easy Test Interface, tap / click the Menu icon in the upper left corner and select **Exit to Easy-Wire**.



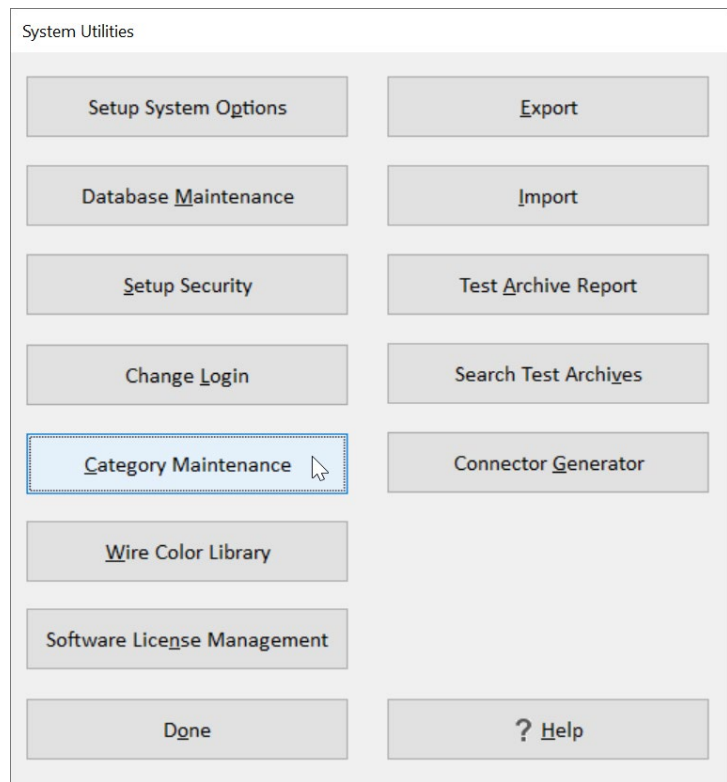
3.2 Create the Calibration Category

On the Easy-Wire **Main Menu**, click the **Select Category** drop-down arrow to see if the **Calibration** category already exists. If it does, skip to this section.



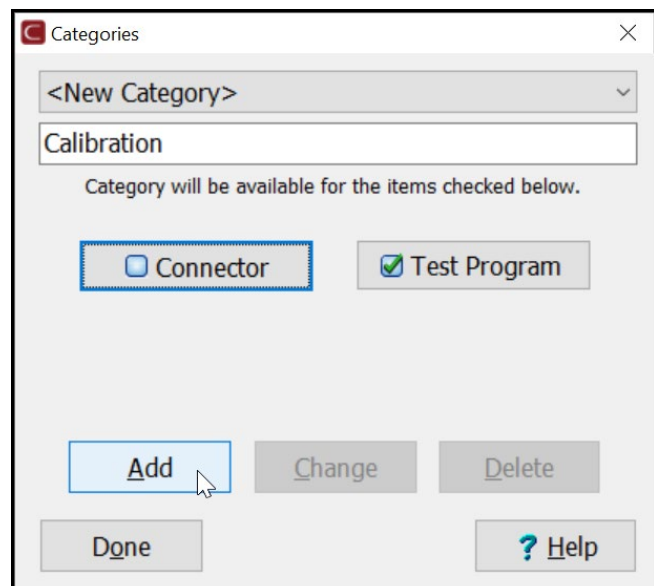
If the Calibration Category does not already exist,

1. From the **Main Menu > Utilities > Category Maintenance**.



2. In the Categories dialog, enter **Calibration** as a New Category, select the **Test Program** check box, and click **Add**.

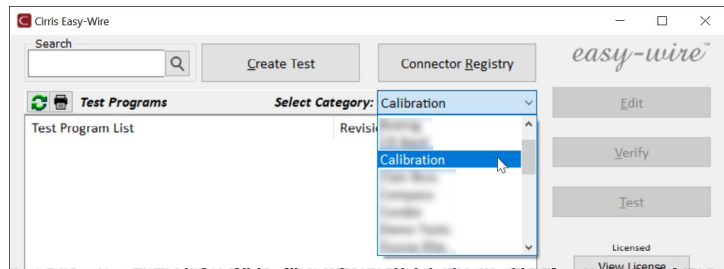
Return to the Easy-Wire Main Menu.



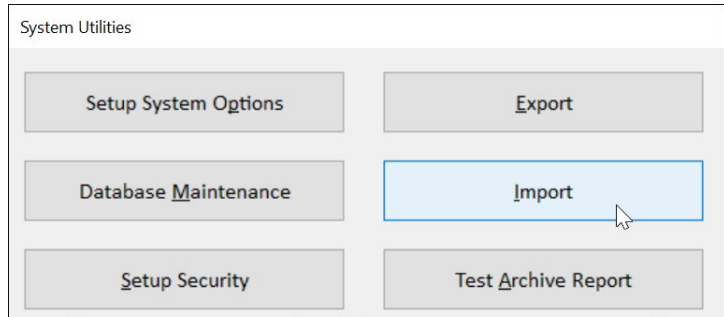
3.3 Import the Calibration Files

Import the 5150 Performance Verification files.

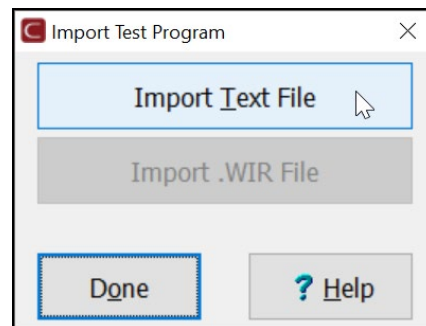
1. On the Easy-Wire Main Menu, select **Calibration** from the **Select Category** drop-down list.



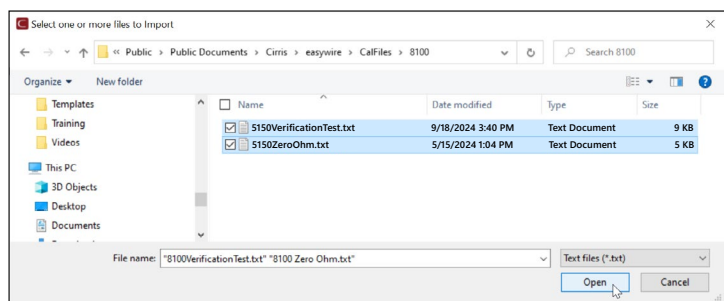
2. From the **Main Menu > Utilities > Import**.



3. In the Import Test Program dialog, select **Import Text File**.

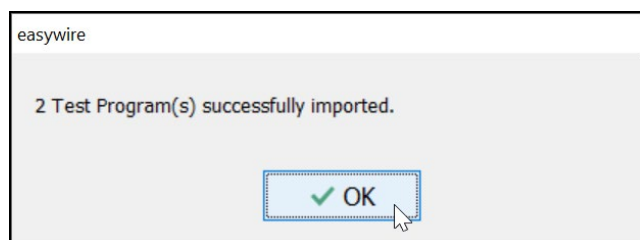


4. Navigate to folder: C:\Users\Public\Documents\Cirris\easywire\CalFiles\5150. Select the **5150VerificationTest.txt** and **5150ZeroOhm.txt** files and click **Open** to import the files.



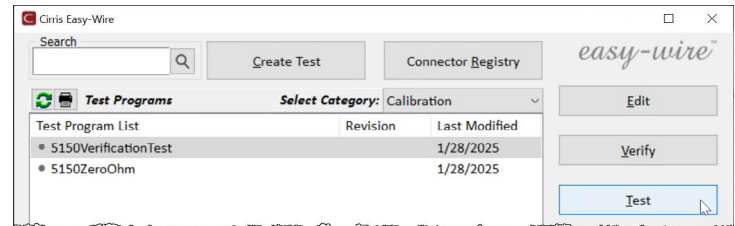
5. Easy-Wire will display a message indicating the files were successfully imported. Click **OK** to return to the **Utilities** menu and then **Done** to return to the **Main Menu**.

As the **Calibration** category was selected in Step 1, the test program files will now be located in this category.



4. The Verification Test

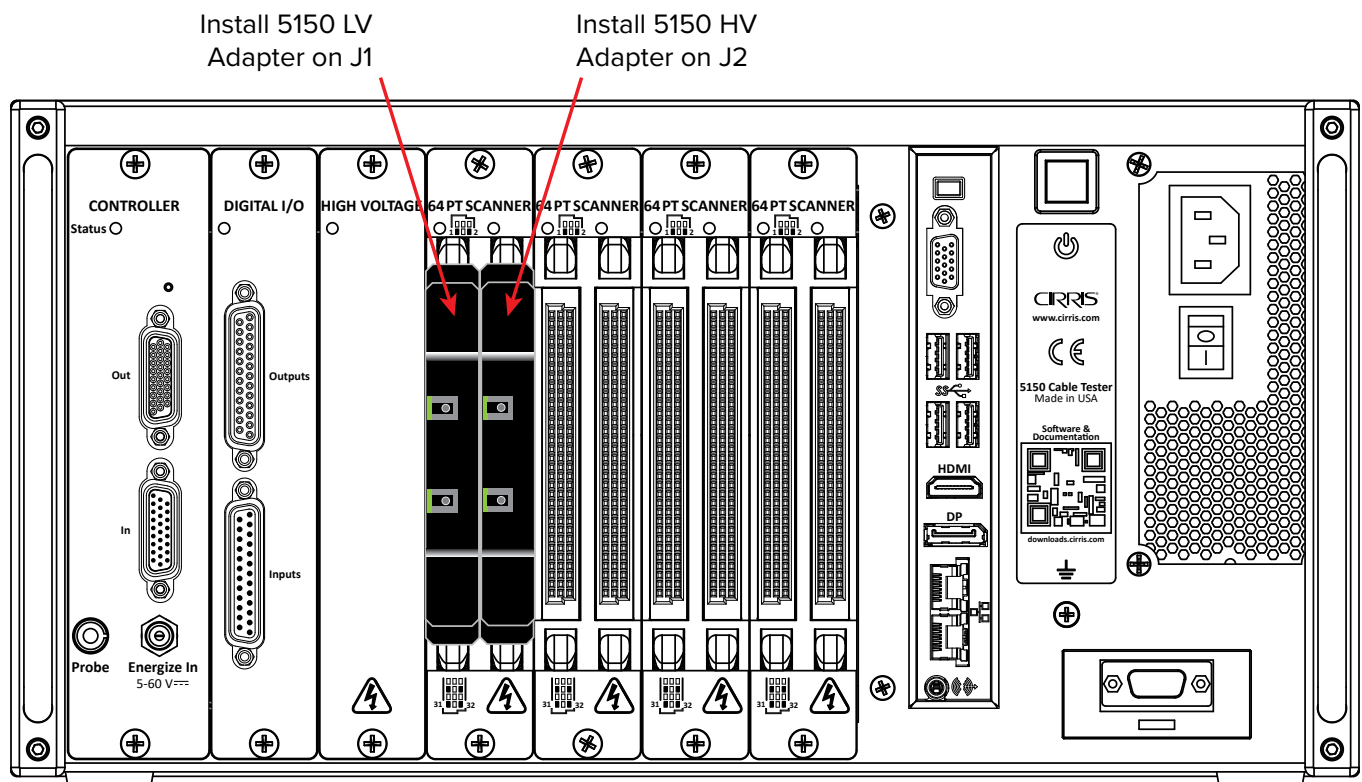
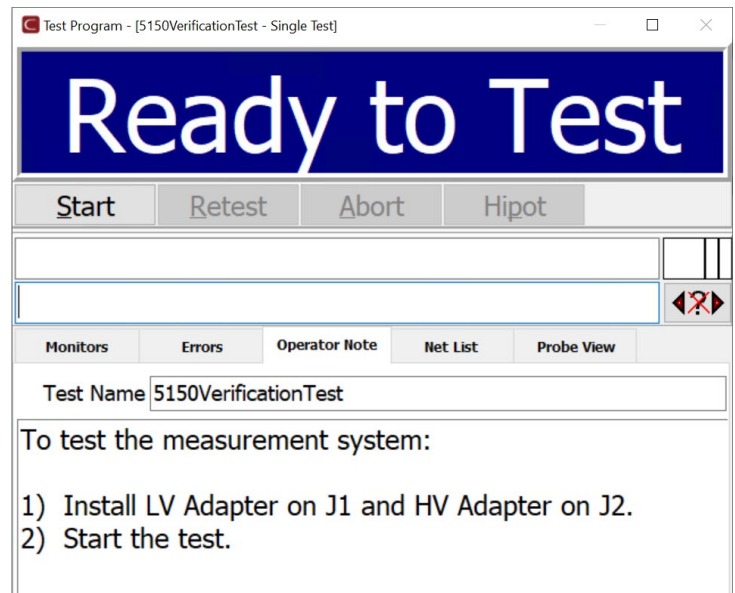
1. From the Easy-Wire **Main Menu**, with the **Calibration** category still selected, highlight **5150VerificationTest** and click **Test**.



2. Follow the instructions in the Test Window and install the 5150 LV Adapter on Base connector J1 and the HV Adapter on connector J2. J1 is the left most test points connector on the Base and J2 is immediately to the right of J1.

The connectors are keyed so they can only be installed in one orientation with the jack marked “+” in the upper position and the jack marked “-” in the lower position. The markings for the jacks are engraved in both sides of the adapters. The top and bottom latches on the tester should be used to secure the adapters in place.

Click **Start** to begin the verification test when ready.



3. The Test Window will display a Testing status and the 5150 Verification Assistant Window will open. The Verification Assistant Window displays results as they are logged, which can take several minutes, and it will display further instructions.

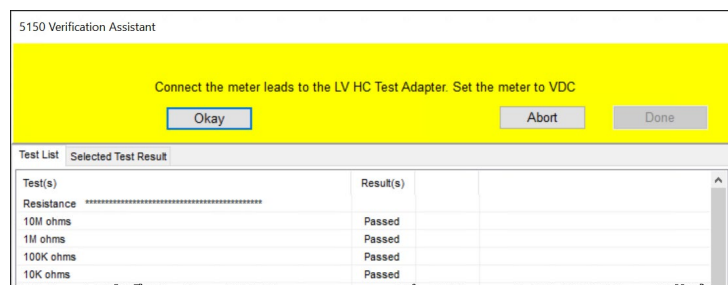


5150 Verification Assistant

Testing Done

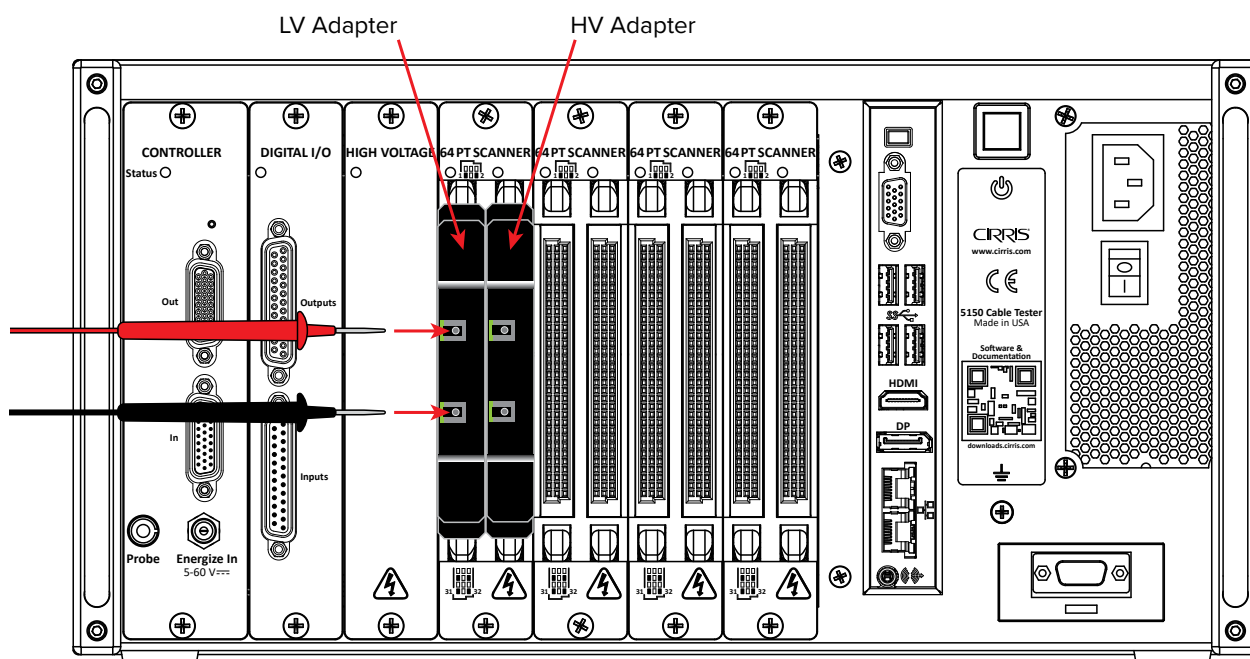
Test List	Selected Test Result
Test(s)	Result(s)
Resistance	
10M ohms	Passed
1M ohms	Passed
100K ohms	Passed
10K ohms	Passed
1K ohms	Passed
100 ohms	Passed
1K ohms, gain 0.1	Passed
10 ohm 4W, gain 10	Passed

4. When instructed in the 5150 Verification Assistant Window, set the meter to measure DC voltage and connect the positive (red) meter lead to the upper jack marked “+” on the adapter and the negative (black) meter lead to the lower position marked “-” on the adapter. The meter should remain set to measure DC voltage.



All meter inputs are expected in volts. Ensure the meter range is set to measure volts, or if the meter is allowed to auto-range, when necessary convert the measurements to volts before entering the values.

Click **Okay** after the meter is connected and when ready to proceed.



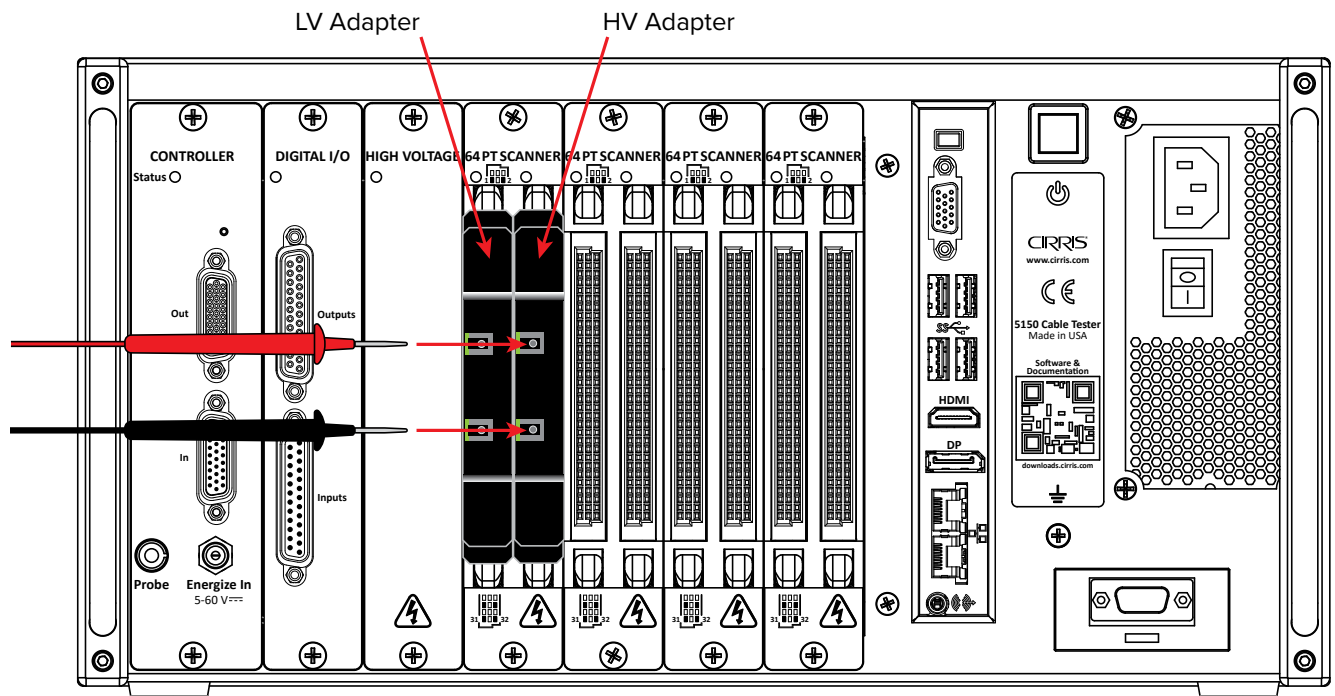
5. As instructed in the 5150 Verification Assistant Window, enter the meter reading in the text box and click **Okay**.

Test(s)	Result(s)
Resistance	
10M ohms	Passed
1M ohms	Passed
100K ohms	Passed
10K ohms	Passed

6. The 5150 Verification Assistant will continue to log results until the user is prompted to connect the meter to the HV Test Adapter. Again, connect the positive (red) meter lead to the upper jack marked “+” on the adapter and the negative (black) meter lead to the lower position marked “-” on the adapter. The meter should remain set to measure DC voltage.

Test(s)	Result(s)
High Voltage Testing - DIV DC	
DWDC 90 VDC	Passed
DWDC 450 VDC	Passed
DWDC 900 VDC	Passed

Click **Okay** after the meter is connected and when ready to proceed.



7. The user will be prompted to enter three DC voltage meter measurements in sequence. Enter each measurement as prompted and click **Okay** to continue.

5150 Verification Assistant

Enter the meter reading: VDC

Test List	Selected Test Result
Test(s)	Result(s)
DWAC 1000Vrms 60Hz 1.010mA 1.000mAR	Passed
DWAC 90Vrms 60Hz 2.250mA 2.250mAR	Passed
DWAC 500Vrms 50Hz 0.115mA 0.100mAR	Passed
DWAC 1000Vrms 50Hz 1.007mA 1.000mAR	Passed

8. The 5150 Verification Assistant will prompt the user to set the meter to measure AC voltage.



All meter inputs are expected in volts. Ensure the meter range is set to measure volts, or if the meter is allowed to auto-range, when necessary convert the measurements to volts before entering the values.

5150 Verification Assistant

Connect the meter leads to the HV Test Adapter (Verification Adapter). Set the meter to VAC

Test List	Selected Test Result
Test(s)	Result(s)
DWAC 1000Vrms 60Hz 1.010mA 1.000mAR	Passed
DWAC 90Vrms 60Hz 2.250mA 2.250mAR	Passed
DWAC 500Vrms 50Hz 0.115mA 0.100mAR	Passed
DWAC 1000Vrms 50Hz 1.007mA 1.000mAR	Passed

Click **Okay** when ready to proceed.

9. The user will be prompted to enter several AC voltage meter measurements in sequence. Enter each measurement as prompted then click **Okay** to continue.

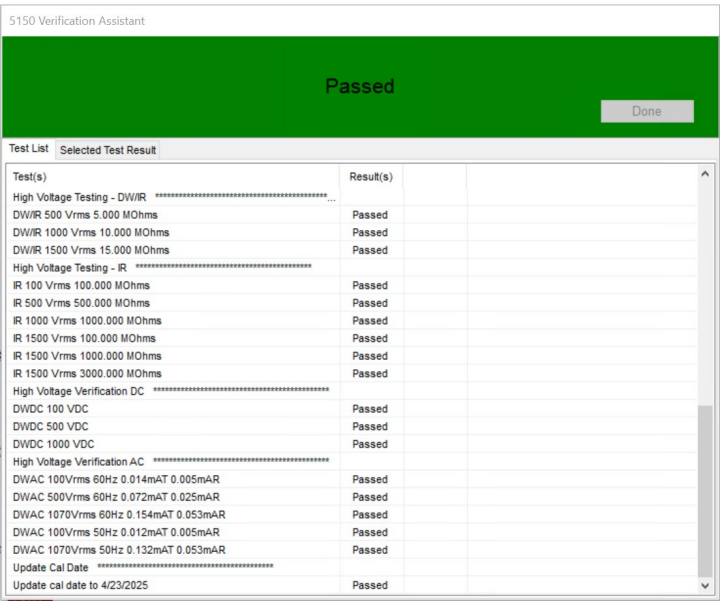
5150 Verification Assistant

Enter the meter reading: VAC

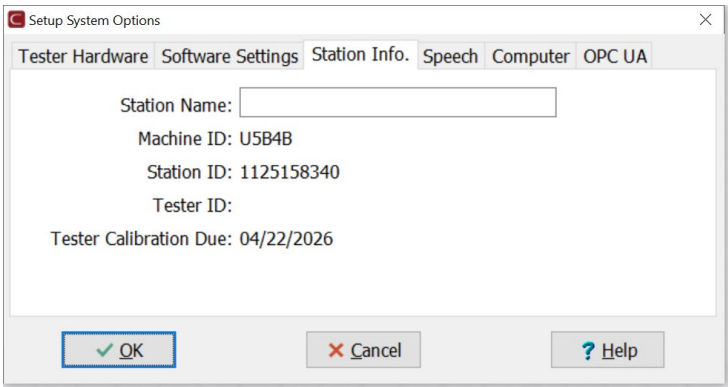
Test List	Selected Test Result
Test(s)	Result(s)
High Voltage Testing - DW/IR	
DW/IR 500 Vrms 5.000 MOhms	Passed
DW/IR 1000 Vrms 10.000 MOhms	Passed
DW/IR 1500 Vrms 15.000 MOhms	Passed
High Voltage Testing - IR	
IR 100 Vrms 100.000 MOhms	Passed
IR 500 Vrms 500.000 MOhms	Passed
IR 1000 Vrms 1000.000 MOhms	Passed

10. If all the measurements and the meter measurement inputs are within acceptable limits, the verification test will pass and the 5150 Verification Assistant Window will display a **Passed** condition.

If the test passes the calibration date is automatically updated and the **Tester Calibration Due** date is set to one year from the date the test passes.

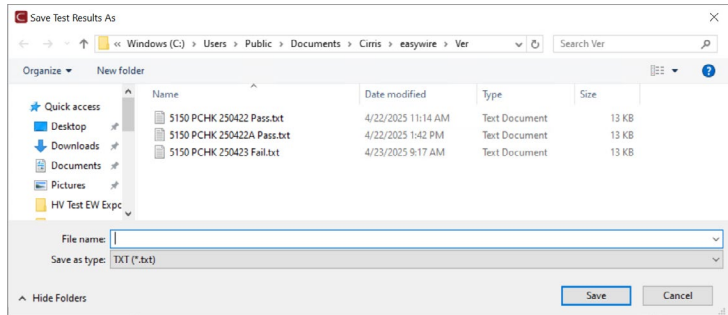


The **Tester Calibration Due** date can be viewed in the Easy-Wire software from the **Main Menu > Utilities > Setup System Options > Station Info** Tab.

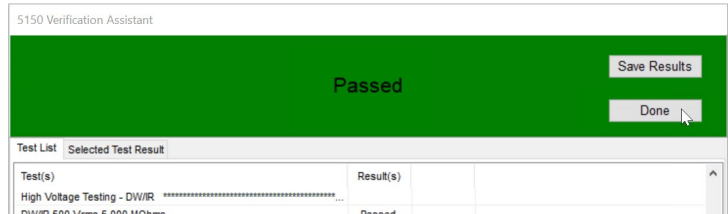


The user will be prompted to save the 5150 Verification Data Report in a text (.TXT) formatted file. Navigate to the preferred location and enter the desired name before saving the file.

An example report can be found in the appendix of this manual (page 24).

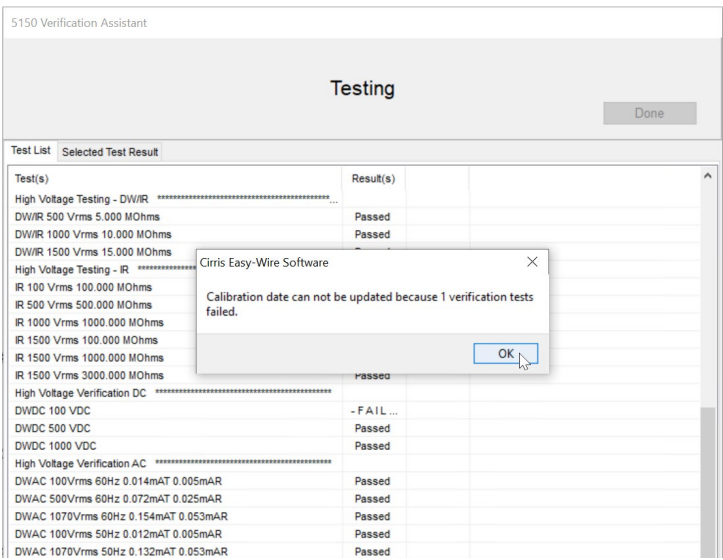


Click **Done** when finished to close the 5150 Verification Assistant Window finish the test.



11. If any measurements or meter measurement inputs are outside acceptable limits, the verification test will fail. If this occurs, results are displayed in the Verification Assistant that identify the error(s) and a separate pop-up window informs the user that the tester's calibration date cannot be updated.

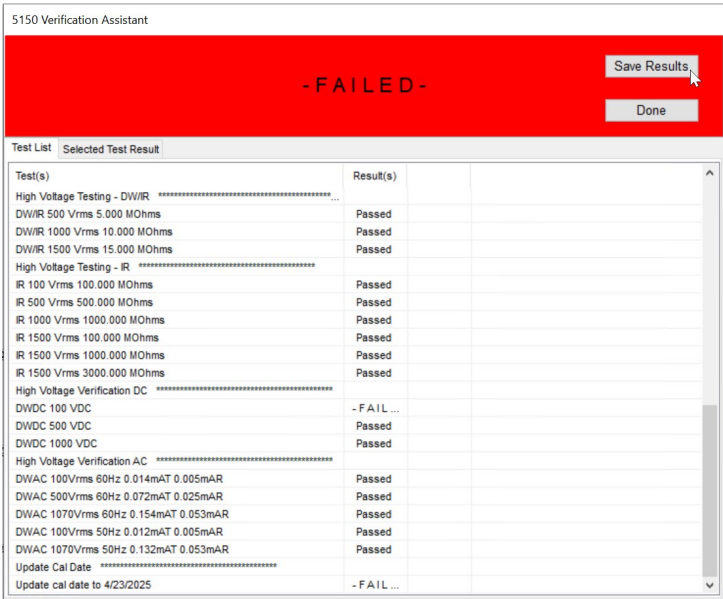
Click **OK** in to close the pop-up message.



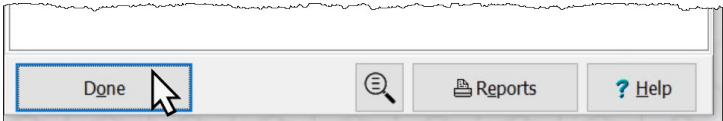
If the meter measurements were entered correctly, a failed result indicates that the Base Unit requires service.

Select **Save Results** to save the failure details for reference and contact your Cirris representative for assistance.

Click **Done** when finished.

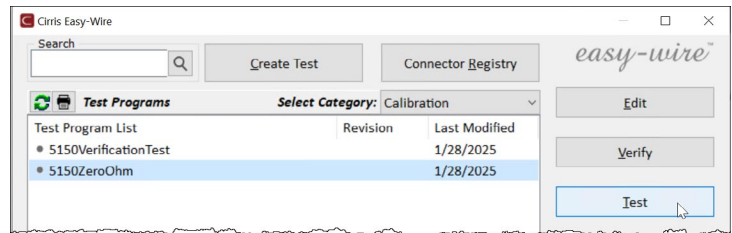


12. Click **Done** in the Test Window to return to the Easy-Wire **Main Menu**.

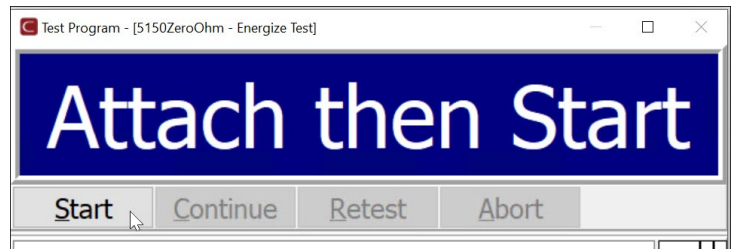


5. The Zero Ohm Test

1. From the Easy-Wire **Main Menu**, with the **Calibration** category still selected, highlight the **5150ZeroOhm** Test and click **Test** to open the Test Window.



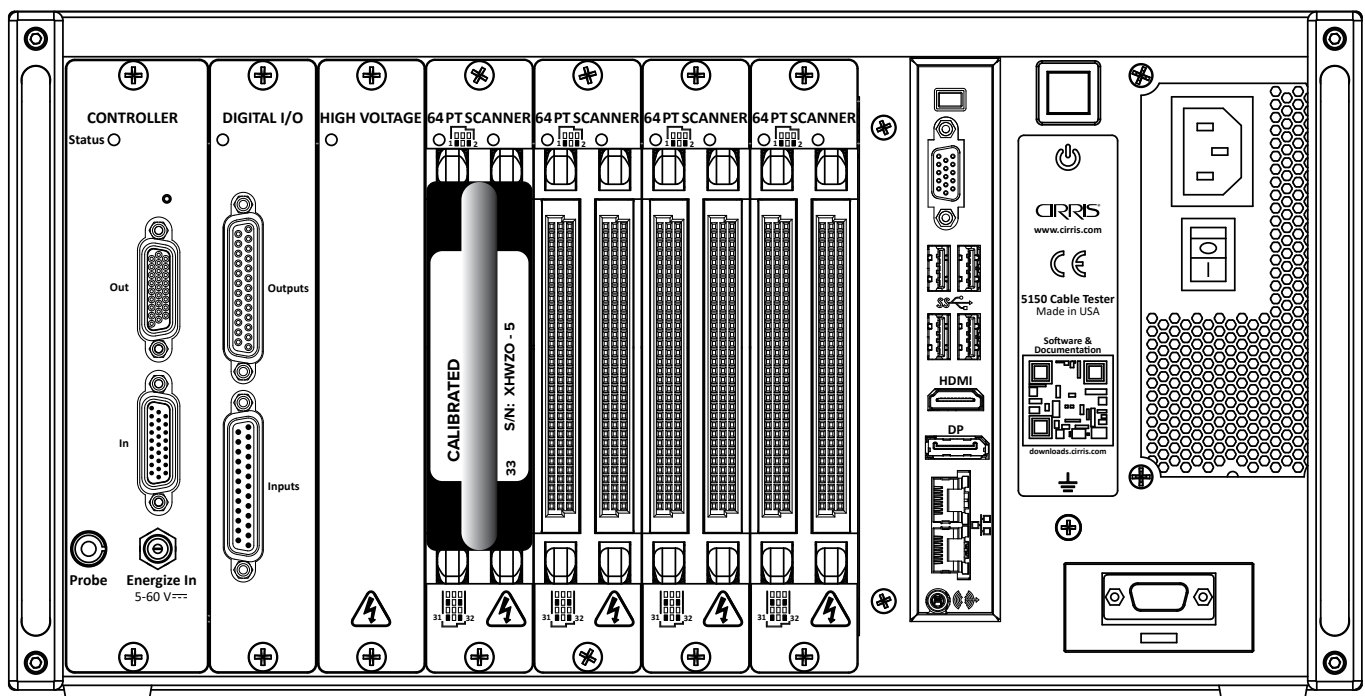
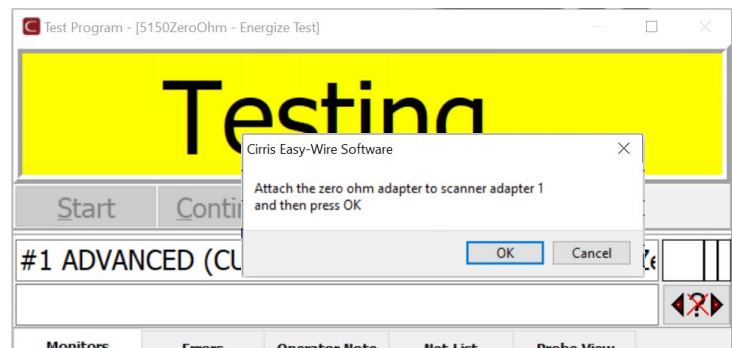
2. When the Test Window opens, click **Start** to begin the test.



3. Follow the instructions in the pop-up window and install the 5150 Zero Ohm Adapter on Scanner Module 1. Scanner Module 1 is the left most scanner in the Base.

The connectors are keyed which only allows the adapter to be installed in one orientation.

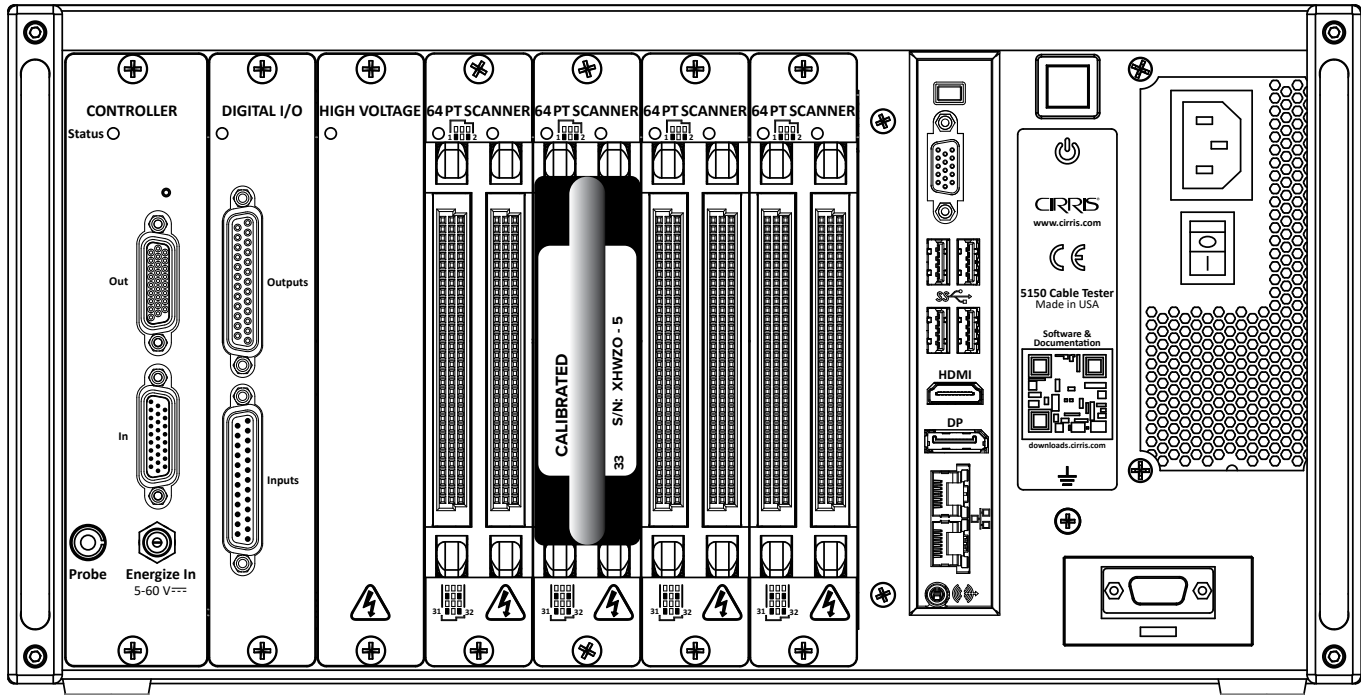
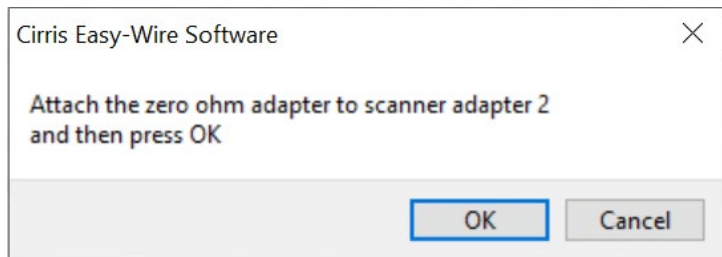
Click **OK** when ready to proceed.



4. As each scanner module is tested, the user is prompted to advance the 5150 Zero Ohm Adapter to the next scanner module in the test system working left to right on the tester.

After attaching the Zero Ohm Adapter as instructed, click **OK** to continue.

This process will continue until all the Scanner Modules have been tested.



- If all the Scanner Modules pass the test, the Test Window will display a green **Good** header when the test is complete.

The screenshot shows the 'Test Program - [8100 Zero Ohm - Single Test]' window. At the top, a large green banner displays the word 'Good'. Below this are buttons for 'Start', 'Retest', and 'Abort'. A text field contains the instruction 'Attach next device to start a new test.' with a red 'X' icon. The window has tabs for 'Monitors', 'Errors', 'Operator Note', 'Net List', and 'Probe View'. The 'Monitors' tab is active, showing a 'User Input' field, a 'Test Name' field with '8100 Zero Ohm', and a table of test results:

	Total	Good	Bad
Run 5	1	1	0
All Runs	1	1	0
Elapsed		Avg. Cycle	Last Cycle
Times	00:38:01	44.2 s	44.2 s

At the bottom are buttons for 'Done', a magnifying glass icon, 'Reports', and '? Help'.

To print or export a copy of the results, click **Reports** and select **Test Report** in the **Report Selection** dialog that opens. Follow the on-screen instructions to save the results before viewing.

Note: The Zero Ohm Test Program can also be revised to automatically print or export the Test Report at the end of the test. See the video referenced at the bottom of this section for additional information about editing reports. The section on Report Outputs starts at 9:32 of the video.

The 'Report Selection' dialog box shows a list of report types: 'In Process Report', 'Test Report' (highlighted with a blue border and a mouse cursor), 'Run Report', 'Test Program Report', 'Assembly Wiring Report', 'Reprint Last Label', 'Done', and '? Help'.

When the report opens, select **Print** from the Menu Bar to print a hard copy or save the report to a PDF file.

Close the report and select **Done** in the Test Window to return to the **Main Menu**.

The Test Report can also be accessed from the Easy-Wire database **Main Menu > Utilities > Search Test Archives** to open the **Report View Options** dialog. The results can be searched here by test date or test name. Click the **Help** button in the dialog window for assistance.

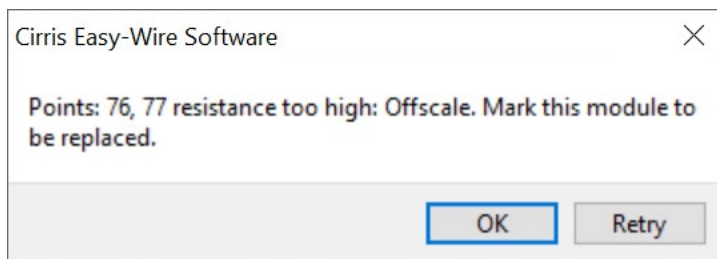
A video that describes editing the Test Report format can be found on the Cirris YouTube channel [here](#).

The 'Test Report' window shows a menu bar with 'Print', 'Auto Print', 'Auto Export', 'Options', and 'Help'. The 'Print' menu is open, showing 'Print Report', 'Save Report to .pdf File' (highlighted with a mouse cursor), and 'Done'. The main area displays 'Report -Final' with 'Page Number: _PAGE_'. Below this is the Cirris logo and the text 'Test Results Provided By'. A large 'Passed' banner is shown, followed by test details:

Test Results Provided By		Cirris®	
Passed	S/N:	Lot ID:	
Test Name: 8100 Zero Ohm	Test Date: 7/20/2023	Run Number: 5	
	Test Time: 9:56:49 AM	Cable Number: 1	
	Operator: Master Login	Retry Count: 0	

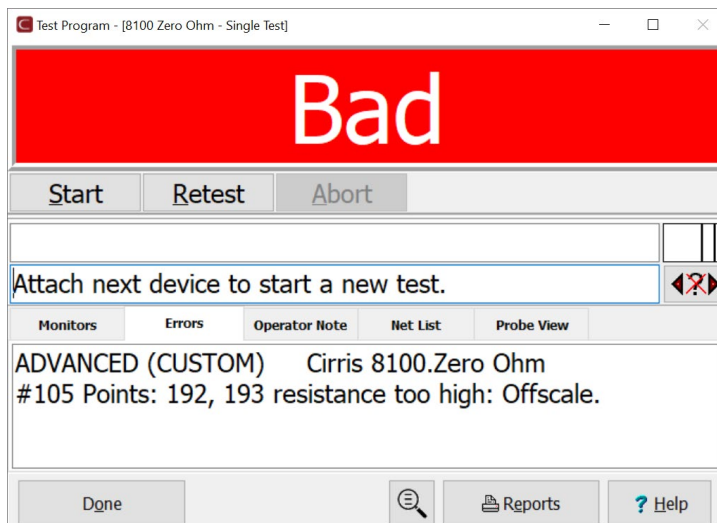
At the bottom, there is a section for 'Division Information'.

6. If any points fail the Zero Ohm Test, a message will be displayed showing the point(s) involved and giving the user the option to select **OK** to accept the errors, or **Retry** to try again. Retrying gives the user an opportunity to ensure that the Zero Ohm adapter is properly positioned and securely attached before continuing.



7. If the final condition is a failure, the Test Window will display a red **Bad** header and the Errors tab will display a list of the failures.

Scanner Modules that include points which fail the Zero Ohm Test should be serviced to resolve the issue. Contact your Cirris representative for assistance.



6. Help / Support

For assistance with any of the topics covered in this manual:

- Contact our Technical Support staff by email at TechSupport@cirris.com
- In the United States, contact our technical support team by telephone at 801-973-4600, extension 666 (or ask for Tech Support)
- Outside the United States, visit www.cirris.com to find the Cirris representative that supports your local territory.
- Visit www.cirris.com/learning-center to access articles on Cirris products and other testing subjects.

7. Appendix

7.1 Quality Assurance Principles

The following references and suggestions may be useful to those new to formal calibration and quality practices.

Quality Standards

The ANSI/NCSL Z540.3 and ISO 17025 standards document requirements for the calibration of measuring and test equipment. The Z540.3 standard can be acquired from the National Conference of Standards Laboratories International (NCSL) at www.ncsli.org. The ISO standard can be acquired from the International Standards Organization (ISO) on their web site www.iso.net. Both standards provide valuable insight into calibration best practices.

Foundational Calibration Principles

Recall System

Use a tickler card file or computerized database recall system to ensure that measurement equipment is calibrated on schedule. This system should include calibration dates, due dates, calibration sources, and any other pertinent information.

Verification Labels

After calibration / verification, the quality standards require that a label indicating the calibration status be affixed to the instrument. This ensures that users will have ready access to the calibration status and helps avoid the inadvertent use of uncalibrated, or out-of-calibration, measurement equipment. The labels should include the instrument serial number, the calibration date, the calibration due date, and the name of the individual that performed the calibration. A good source of inexpensive labels is United Ad Label (www.unitedadlabel.com).

Measurement Uncertainty

Older standards referenced TUR (test uncertainty ratio) or TAR (test accuracy ratio) and suggested a 4:1 ratio between the accuracy of the measurement instrument and the accuracy of the instrument being calibrated. However, current standards emphasize the calculated measurement uncertainty. Many resources addressing the topic are available on the Internet.

Performance Verification Certificate

The Performance Verification Certificate is a record of who, when, and with what equipment the instrument was calibrated / verified. A suggested 5150 Performance Verification Certificate is provided in this Appendix ([page 23](#)).

Data Reports

The 5150 Verification Data Report and the Zero Ohm Test Report described previously in this manual record the values measured during the verification process relative to the tester's published specifications. This format is designed to satisfy the data requirements of the standards.

Traceability

Traceability refers to each unbroken link of valid verifications going back to national standards such as those maintained by the NIST in the United States. To maintain traceability, qualified personnel must perform the performance verification under controlled conditions, using correctly calibrated instruments with acceptable accuracy.

5150 Performance Verification Certificate

Name and Address of Organization:			
Certificate Number:		Performed by:	
Calibration Date:		Due Date:	
Applicable Quality Standard(s):		Procedure: 5150 Performance Verification Manual, Version	
Temperature:		Relative Humidity:	
Tester Serial Number:			
Instrument Used	Serial Number	Calibration Date	Calibration Due Date
5150 LV Cal Adapter			
5150 HV Cal Adapter			
5150 Zero Ohm Adapter			
Meter			
Statement of Traceability:			
Certified by:			

7.3 Sample Verification Data Report

easy-wire 5150 Verification Data Report

Cirris, Inc.
401 North 5600 West
Salt Lake City UT 84116

Verification Passed Date: 4/22/2025 11:14:59 AM

easy-wire 2025.1.1.8120 measurement system ID 0 with 256 points. Unit ID: 5150 PCHK 250422 Pass

Test Group: Resistance -- Passed

Test,Test ,Average ,Expected,Exp.,Exp.,Number ,Meas.,Meas.,Std.
Name,Result,Measured,Value ,Max ,Min ,Samples,Max ,Min ,Dev.,Units,Trouble
====,====,====,====,====,====,====,====,====,====,====,====
10M ohms ,Passed,,,,,,
-Resistance,Passed,10.006,10.000,11.000,9.000,20,10.020,9.987,0.010,Mohms,
1M ohms ,Passed,,,,,,
-Resistance,Passed,1.000,1.000,1.020,0.980,20,1.001,1.000,0.000,Mohms,
100K ohms ,Passed,,,,,,
-Resistance,Passed,100.0,100.0,102.0,98.0,20,100.0,100.0,0.0,kOhms,
10K ohms ,Passed,,,,,,
-Resistance,Passed,10.01,10.00,10.20,9.80,20,10.01,10.01,0.00,kOhms,
1K ohms ,Passed,,,,,,
-Resistance,Passed,1.000,1.000,1.020,0.980,20,1.000,0.999,0.000,kOhms,
100 ohms ,Passed,,,,,,
-Resistance,Passed,100.0,100.0,102.1,97.9,20,100.0,99.9,0.0,Ohms,
1K ohms ,gain 0.1 ,Passed,,,,,,
-Resistance,Passed,1.000,1.000,1.020,0.980,20,1.000,0.999,0.000,kOhms,
10 ohm 4W, gain 10,Passed,,,,,,
-4WResistance,Passed,9.989,10.000,10.201,9.799,20,9.992,9.985,0.002,Ohms,
1 ohm 4W, gain 100,Passed,,,,,,
-4WResistance,Passed,0.9988,1.0000,1.0210,0.9790,20,0.9991,0.9986,0.0002,Ohms,

Test Group: 4W Resistance -- Passed

Test,Test ,Average ,Expected,Exp.,Exp.,Number ,Meas.,Meas.,Std.
Name,Result,Measured,Value ,Max ,Min ,Samples,Max ,Min ,Dev.,Units,Trouble
====,====,====,====,====,====,====,====,====,====,====,====
1.0 ohm,Passed,,,,,,
-4WResistance,Passed,0.9988,1.0000,1.0210,0.9790,20,0.9993,0.9984,0.0002,Ohms,
10.0 ohm,Passed,,,,,,
-4WResistance,Passed,9.989,10.000,10.201,9.799,20,9.992,9.986,0.002,Ohms,

Test Group: Capacitance -- Passed

Test,Test ,Average ,Expected,Exp.,Exp.,Number ,Meas.,Meas.,Std.
Name,Result,Measured,Value ,Max ,Min ,Samples,Max ,Min ,Dev.,Units,Trouble
====,====,====,====,====,====,====,====,====,====,====,====
1.8 nF,Passed,,,,,,
-Capacitance,Passed,1.790,1.800,2.030,1.570,20,1.802,1.772,0.009,nF,

Test Group: LV Voltage -- Passed

Test,Test ,Average ,Expected,Exp.,Exp.,Number ,Meas.,Meas.,Std.
Name,Result,Measured,Value ,Max ,Min ,Samples,Max ,Min ,Dev.,Units,Trouble
====,====,====,====,====,====,====,====,====,====,====,====


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*****  
Test Group: High Voltage Testing - DW DC -- Passed  
*****  
Test,Test ,Average ,Expected,Exp.,Exp.,Number ,Meas.,Meas.,Std.  
Name,Result,Measured,Value ,Max ,Min ,Samples,Max ,Min ,Dev.,Units,Trouble  
====,=====,=====,=====,====,====,=====,=====,=====,=====,  
DWDC 90 VDC,Passed,,,,,,,,,  
-DWV,Passed,90,90,95,85,5,90,89,1,Vrms,  
-DWT,Passed,2.206,2.250,2.500,2.000,5,2.217,2.190,0.010,mA,  
-DWR,Passed,2.206,2.250,2.500,2.000,5,2.217,2.190,0.010,mA,  
DWDC 450 VDC,Passed,,,,,,,,,  
-DWV,Passed,450,450,473,428,5,451,449,1,Vrms,  
-DWT,Passed,2.198,2.250,2.500,2.000,5,2.201,2.195,0.002,mA,  
-DWR,Passed,2.198,2.250,2.500,2.000,5,2.201,2.195,0.002,mA,  
DWDC 900 VDC,Passed,,,,,,,,,  
-DWV,Passed,899,900,945,855,5,900,899,0,Vrms,  
-DWT,Passed,2.211,2.250,2.500,2.000,5,2.214,2.208,0.003,mA,  
-DWR,Passed,2.211,2.250,2.500,2.000,5,2.214,2.208,0.003,mA,  
DWDC 1350 VDC,Passed,,,,,,,,,  
-DWV,Passed,1349,1350,1418,1283,5,1350,1349,1,Vrms,  
-DWT,Passed,2.217,2.250,2.500,2.000,5,2.219,2.214,0.003,mA,  
-DWR,Passed,2.217,2.250,2.500,2.000,5,2.219,2.214,0.003,mA,
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*****
Test Group: High Voltage Testing - DW AC -- Passed
*****
Test,Test ,Average ,Expected,Exp.,Exp.,Number ,Meas.,Meas.,Std.
Name,Result,Measured,Value ,Max ,Min ,Samples,Max ,Min ,Dev.,Units,Trouble
==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==,==
DWAC 500Vrms 60Hz 0.121mA 0.100mAR ,Passed,,,,,,,,,
-DWV,Passed,500,500,525,475,5,500,499,0,Vrms,
-DWT,Passed,0.117,0.121,0.158,0.084,5,0.117,0.116,0.000, mA,
-DWR,Passed,0.102,0.100,0.135,0.065,5,0.103,0.102,0.001, mA,
DWAC 1000Vrms 60Hz 1.010mA 1.000mAR ,Passed,,,,,,,,,
-DWV,Passed,1000,1000,1050,950,5,1001,999,1,Vrms,
-DWT,Passed,0.992,1.010,1.136,0.884,5,0.992,0.992,0.000, mA,
-DWR,Passed,0.981,1.000,1.125,0.875,5,0.981,0.980,0.000, mA,
DWAC 90Vrms 60Hz 2.250mA 2.250mAR ,Passed,,,,,,,,,
-DWV,Passed,89,90,95,85,5,90,88,1,Vrms,
-DWT,Passed,2.298,2.250,2.500,2.000,5,2.320,2.285,0.014, mA,
-DWR,Passed,2.295,2.250,2.500,2.000,5,2.318,2.281,0.017, mA,
DWAC 500Vrms 50Hz 0.115mA 0.100mAR ,Passed,,,,,,,,,
-DWV,Passed,500,500,525,475,5,500,499,0,Vrms,
-DWT,Passed,0.112,0.115,0.152,0.079,5,0.112,0.112,0.000, mA,
-DWR,Passed,0.103,0.100,0.135,0.065,5,0.103,0.103,0.000, mA,
DWAC 1000Vrms 50Hz 1.007mA 1.000mAR ,Passed,,,,,,,,,
-DWV,Passed,1000,1000,1050,950,5,1000,1000,0,Vrms,
-DWT,Passed,0.986,1.007,1.133,0.882,5,0.986,0.986,0.000, mA,
-DWR,Passed,0.969,1.000,1.125,0.875,5,0.970,0.969,0.000, mA,
DWAC 90Vrms 50Hz 2.250mA 2.250mAR ,Passed,,,,,,,,,
-DWV,Passed,90,90,95,85,5,90,90,0,Vrms,
-DWT,Passed,2.299,2.250,2.500,2.000,5,2.308,2.291,0.008, mA,
-DWR,Passed,2.262,2.250,2.500,2.000,5,2.274,2.248,0.013, mA,

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=====,=====,=====,=====,=====,=====,=====,=====,=====,=====,=====
DW/IR 500 Vrms 5.000 MOhms,Passed,,,,,,,,,
-DWV,Passed,499,500,525,475,5,500,498,1,Vrms,
-DWT,Passed,0.102,0.100,0.135,0.065,5,0.102,0.102,0.000,mA,
-DWR,Passed,0.102,0.100,0.135,0.065,5,0.102,0.102,0.000,mA,
-IRV,Passed,500,500,525,475,5,500,499,1,Vrms,
-IR,Passed,5.000,5.000,5.500,4.500,5,5.000,5.000,0.000,MOhms,
DW/IR 1000 Vrms 10.000 MOhms,Passed,,,,,,,,,
-DWV,Passed,1000,1000,1050,950,5,1000,999,1,Vrms,
-DWT,Passed,0.103,0.100,0.135,0.065,5,0.103,0.102,0.000,mA,
-DWR,Passed,0.103,0.100,0.135,0.065,5,0.103,0.102,0.000,mA,
-IRV,Passed,1000,1000,1050,950,5,1000,999,1,Vrms,
-IR,Passed,9.922,10.000,11.000,9.000,5,9.936,9.909,0.013,MOhms,
DW/IR 1500 Vrms 15.000 MOhms,Passed,,,,,,,,,
-DWV,Passed,1500,1500,1575,1425,5,1500,1499,1,Vrms,
-DWT,Passed,0.104,0.100,0.135,0.065,5,0.104,0.104,0.000,mA,
-DWR,Passed,0.104,0.100,0.135,0.065,5,0.104,0.104,0.000,mA,
-IRV,Passed,1500,1500,1575,1425,5,1501,1499,1,Vrms,
-IR,Passed,14.872,15.000,16.500,13.500,5,14.881,14.860,0.009,MOhms,

```

Test Group: High Voltage Testing - IR -- Passed

Test,Test	Average	Expected	Exp.	Exp.	Number	Meas.	Meas.	Std.
Name,Result,Measured,Value	Max	Min	Samples	Max	Min	Dev.	Units	Trouble
IR 100 Vrms 100.000 MOhms,Passed,,,,,,,,,								
-IRV,Passed,100,100,105,95,5,100,100,0,Vrms,								
-IR,Passed,99.504,100.000,110.000,90.000,5,100.200,98.912,0.460,MOhms,								
IR 500 Vrms 500.000 MOhms,Passed,,,,,,,,,								
-IRV,Passed,500,500,525,475,5,500,500,0,Vrms,								
-IR,Passed,498.505,500.000,550.000,450.000,5,499.500,497.512,0.703,MOhms,								
IR 1000 Vrms 1000.000 MOhms,Passed,,,,,,,,,								
-IRV,Passed,1000,1000,1050,950,5,1000,999,0,Vrms,								
-IR,Passed,1001.604,1000.000,1100.000,900.000,5,1003.009,1000.000,1.143,MOhms,								
IR 1500 Vrms 100.000 MOhms,Passed,,,,,,,,,								
-IRV,Passed,1500,1500,1575,1425,5,1501,1499,1,Vrms,								
-IR,Passed,98.611,100.000,110.000,90.000,5,98.666,98.476,0.077,MOhms,								
IR 1500 Vrms 1000.000 MOhms,Passed,,,,,,,,,								
-IRV,Passed,1500,1500,1575,1425,5,1500,1499,1,Vrms,								
-IR,Passed,1003.481,1000.000,1100.000,900.000,5,1005.366,1002.004,1.293,MOhms,								
IR 1500 Vrms 3000.000 MOhms,Passed,,,,,,,,,								
-IRV,Passed,1499,1500,1575,1425,5,1500,1499,1,Vrms,								
-IR,Passed,3032.982,3000.000,3300.000,2700.000,5,3073.770,3010.040,28.776,MOhms,								

Test Group: High Voltage Verification DC -- Passed

Test,Test	Average	Expected	Exp.	Exp.	Number	Meas.	Meas.	Std.
Name,Result,Measured,Value	Max	Min	Samples	Max	Min	Dev.	Units	Trouble
DWDC 100 VDC,Passed,,,,,,,,,								
-DWV,Passed,100,100,105,95,1,100,100,0,Vrms,								
-DWT,Passed,0.006,0.005,0.105,-0.196,1,0.006,0.006,0.000,mA,								
-DWR,Passed,0.006,0.005,0.105,-0.196,1,0.006,0.006,0.000,mA,								
-Meter,Passed,100.3,100.0,105.0,95.0,1,100.3,100.3,0.0,Vrms,								
DWDC 500 VDC,Passed,,,,,,,,,								
-DWV,Passed,500,500,525,475,1,500,500,0,Vrms,								
-DWT,Passed,0.026,0.025,0.127,-0.178,1,0.026,0.026,0.000,mA,								
-DWR,Passed,0.026,0.025,0.127,-0.178,1,0.026,0.026,0.000,mA,								
-Meter,Passed,501.5,500.0,525.0,475.0,1,501.5,501.5,0.0,Vrms,								
DWDC 1000 VDC,Passed,,,,,,,,,								

-DWV,Passed,999,1000,1050,950,1,999,999,0,Vrms,
 -DWT,Passed,0.052,0.050,0.155,-0.155,1,0.052,0.052,0.000,mA,
 -DWR,Passed,0.052,0.050,0.155,-0.155,1,0.052,0.052,0.000,mA,
 -Meter,Passed,1003.0,1000.0,1050.0,950.0,1,1003.0,1003.0,0.0,Vrms,

Test Group: High Voltage Verification AC -- Passed

Test	Test	Average	Expected	Exp.	Exp.	Number	Meas.	Meas.	Std.
Name	Result	Measured	Value	Max	Min	Samples	Max	Min	Dev.
Units	Trouble								
DWAC 100Vrms 60Hz 0.014mAT 0.005mAR	Passed								
-DWV,Passed		101,100,105,95,1,101,101,0							
-DWT,Passed		0.013,0.014,0.116,-0.187,1,0.013,0.013,0.000							
-DWR,Passed		0.000,0.005,0.105,-0.196,1,0.000,0.000,0.000							
-Meter,Passed		100.3,100.0,105.0,95.0,1,100.3,100.3,0.0							
DWAC 500Vrms 60Hz 0.072mAT 0.025mAR	Passed								
-DWV,Passed		500,500,525,475,1,500,500,0							
-DWT,Passed		0.065,0.072,0.179,-0.135,1,0.065,0.065,0.000							
-DWR,Passed		0.026,0.025,0.127,-0.178,1,0.026,0.026,0.000							
-Meter,Passed		501.5,500.0,525.0,475.0,1,501.5,501.5,0.0							
DWAC 1070Vrms 60Hz 0.154mAT 0.053mAR	Passed								
-DWV,Passed		1036,1070,1124,1017,1,1036,1036,0							
-DWT,Passed		0.133,0.154,0.270,-0.061,1,0.133,0.133,0.000							
-DWR,Passed		0.055,0.053,0.159,-0.152,1,0.055,0.055,0.000							
-Meter,Passed		1073.2,1070.0,1123.5,1016.5,1,1073.2,1073.2,0.0							
DWAC 100Vrms 50Hz 0.012mAT 0.005mAR	Passed								
-DWV,Passed		102,100,105,95,1,102,102,0							
-DWT,Passed		0.012,0.012,0.114,-0.189,1,0.012,0.012,0.000							
-DWR,Passed		0.000,0.005,0.105,-0.196,1,0.000,0.000,0.000							
-Meter,Passed		100.3,100.0,105.0,95.0,1,100.3,100.3,0.0							
DWAC 1070Vrms 50Hz 0.132mAT 0.053mAR	Passed								
-DWV,Passed		1039,1070,1124,1017,1,1039,1039,0							
-DWT,Passed		0.117,0.132,0.245,-0.081,1,0.117,0.117,0.000							
-DWR,Passed		0.054,0.053,0.159,-0.152,1,0.054,0.054,0.000							
-Meter,Passed		1073.2,1070.0,1123.5,1016.5,1,1073.2,1073.2,0.0							

Test Group: Update Cal Date -- Passed

Test	Test	Average	Expected	Exp.	Exp.	Number	Meas.	Meas.	Std.
Name	Result	Measured	Value	Max	Min	Samples	Max	Min	Dev.
Units	Trouble								
Update cal date to 4/22/2025	Passed								

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